

CHAMPION

POWER EQUIPMENT™-MC

OWNER'S MANUAL



2 INCH SEMI-TRASH WATER TRANSFER PUMP WITH HOSE KIT



MODEL NUMBER
100113

SAVE THESE INSTRUCTIONS
Important safety instructions
are included in this manual.

MADE IN CHINA
REV 100113-20170830

12039 Smith Ave.
Santa Fe Springs CA 90670
USA / 1-877-338-0999
www.championpowerequipment.com

AN IMPORTANT MESSAGE ABOUT TEMPERATURE:

Your Champion Power Equipment product is designed and rated for continuous operation at ambient temperatures up to 40°C (104°F). When your product is needed your product may be operated at temperatures ranging from -15°C (5°F) to 50°C (122°F) for short periods. If the product is exposed to temperatures outside this range during storage, it should be brought back within this range before operation. In any event, the product must always be operated outdoors, in a well-ventilated area and away from doors, windows and other vents.

Have questions or need assistance?

Do not return this product to the store!

WE ARE HERE TO HELP!

Visit our website:

www.championpowerequipment.com

for more info:

- Product Info & Updates
- Tech Bulletins
- Frequently Asked Questions
- Product Registration

– or –

Call our Customer Care Team Toll-Free at:

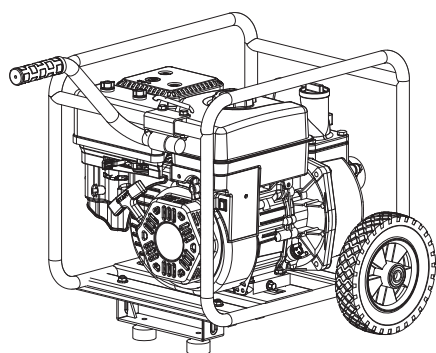
1-877-338-0999

Parts Ordering:

Mon – Fri 8:30 AM – 5:00 PM (PST/PDT)

Toll Free: 1-877-338-0999

*We are always working to improve our products. Therefore, the enclosed product may differ slightly from the image on the cover.



2 INCH SEMI-TRASH WATER TRANSFER PUMP WITH HOSE KIT

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INTRODUCTION

Congratulations on your purchase of a Champion Power Equipment product. Champion Power Equipment and Champion Engine Technology designs, builds, and supports all of our products to strict specifications and guidelines. With proper product knowledge, safe use, and regular maintenance, this product should bring years of satisfying service.

Every effort has been made to ensure the accuracy and completeness of the information in this manual, and we reserve the right to change, alter and/or improve the product and this document at any time without prior notice.

Since CPE/CET highly value how our products are designed, manufactured, operated and are serviced, and also highly value your safety and the safety of others, we would like you to take the time to review this product manual and other product materials thoroughly and be fully aware and knowledgeable of the assembly, operation, dangers and maintenance of the product before use. Fully familiarize yourself, and make sure others who plan on operating the product fully familiarize themselves too, with the proper safety and operation procedures before each use. Please always exercise common sense and always err on the side of caution when operating the product to ensure no accidents, property damage, or injury occurs. We want you to continue to use and be satisfied with your CPE/CET product for years to come.

Record the model and serial numbers as well as date and place of purchase for future reference. Have this information available when ordering parts and when making technical or warranty inquiries.

Champion Power Equipment Support
1-877-338-0999
Model Number
100113
Serial Number
Date of Purchase
Purchase Location
For Oil Type see 'Add Engine Oil' section. For Fuel Type see 'Add Fuel' section.

This manual uses the following symbols to help differentiate between different kinds of information. The safety symbol is used with a key word to alert you to potential hazards in operating and owning power equipment.

Follow all safety messages to avoid or reduce the risk of serious injury or death.

 **DANGER**

DANGER indicates an imminently hazardous situation which, if not avoided, **will** result in death or serious injury.

 **WARNING**

WARNING indicates a potentially hazardous situation which, if not avoided, **could** result in death or serious injury.

 **CAUTION**

CAUTION indicates a potentially hazardous situation which, if not avoided, **may** result in minor or moderate injury.

CAUTION

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, **may** result in property damage.

 **NOTE**

If you have questions regarding your semi-trash pump, we can help. Please call our help line at **1-877-338-0999**

SAFETY RULES

WARNING

Read this manual thoroughly before operating your semi-trash pump. Failure to follow instructions could result in property damage, serious injury or death.

DANGER

DO NOT pump gasoline or fuel, fuel-oil mixtures, detergents, acids, chemicals, beverages, pesticides, fertilizers or any other flammable liquid or corrosive.

Pumping volatile liquids may result in an explosion or fire. These liquids will corrode the pump and void the warranty.

DANGER

Engine exhaust contains carbon monoxide, a colorless, odorless, poison gas. Breathing carbon monoxide will cause nausea, dizziness, fainting or death. If you start to feel dizzy or weak, get to fresh air immediately.

Operate semi-trash pump outdoors only in a well ventilated area DO NOT operate the semi-trash pump inside any building, enclosure or compartment.
DO NOT allow exhaust fumes to enter a confined area through windows, doors, vents or other openings.

WARNING

DO NOT immerse this unit in water.

DANGER

Rotating parts can entangle hands, feet, hair, clothing and/or accessories.
Traumatic amputation or severe laceration can result.

Keep hands and feet away from rotating parts. Tie up long hair and remove jewelry. Operate equipment with guards in place. DO NOT wear loose-fitting clothing, dangling drawstrings or items that could become caught.

DANGER

The water pump develops powerful force.

DO NOT move the semi-trash pump when it is in use. DO NOT use hoses or connectors that are worn, damaged or frayed. DO NOT allow children or unqualified persons to operate or service the semi-trash pump. DO NOT open top plug or drain plug.

WARNING

Sparks can result in fire or electrical shock.

When servicing the semi-trash pump:

Disconnect the spark plug wire and place it where it cannot contact the plug. DO NOT check for spark with the plug removed. Use only approved spark plug testers.

⚠ DANGER

Fuel and fuel vapors are highly flammable and extremely explosive.
Fire or explosion can cause severe burns or death.
Unintentional startup can result in entanglement, traumatic amputation or laceration.

When adding or removing fuel:

Turn the engine off and let it cool for at least two minutes before removing the fuel cap. Loosen the cap slowly to relieve pressure in the tank.
Only fill or drain fuel outdoors in a well-ventilated area.
DO NOT pump gas directly into the engine at the gas station. Use an approved container to transfer the fuel to the engine.
DO NOT overfill the fuel tank.
Always keep fuel away from sparks, open flames, pilot lights, heat and other sources of ignition.
DO NOT light or smoke cigarettes.

When starting the engine:

DO NOT attempt to start a damaged engine. Make certain that the gas cap, air filter, spark plug, fuel lines and exhaust system are properly in place. Allow spilled fuel to evaporate fully before attempting to start the engine.
Make certain that the semi-trash pump is resting firmly on level ground.

When operating the semi-trash pump:

DO NOT move or tip the semi-trash pump during operation.
DO NOT tip the semi-trash pump or allow fuel or oil to spill from the engine. Block the wheels to prevent unintended movement.

When transporting or servicing the semi-trash pump:

Make certain that the fuel shutoff valve is in the off position and the fuel tank is empty.

Disconnect the spark plug wire.

When storing the semi-trash pump:

Store away from sparks, open flames, pilot lights, heat and other sources of ignition.

⚠ WARNING

Water pumped through this unit shall not be used as drinking water.

⚠ WARNING

DO NOT pump salt, sludge, sewer, sea, or any other type of water containing solid material.

⚠ WARNING

Rapid retraction of the starter cord will pull hand and arm towards the engine faster than you can let go.
Unintentional startup can result in entanglement, traumatic amputation or laceration.
Broken bones, fractures, bruises or sprains could result.

When starting engine, pull the starter cord slowly until resistance is felt and then pull rapidly to avoid kickback.

⚠ CAUTION

Exceeding the semi-trash pump's specification for maximum head can damage the semi-trash pump and/or hose kits connected to it.

DO NOT modify the semi-trash pump in any way. DO NOT attempt to exceed the rated flow. Attempting to increase the rated flow may damage the unit and/or shorten its life.

⚠ CAUTION

Improper treatment or use of the semi-trash pump can damage it, shorten its life and void your warranty.

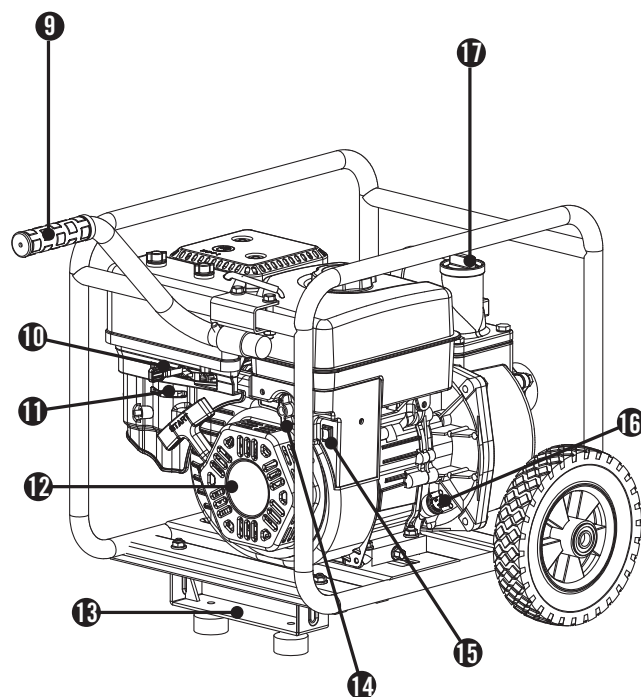
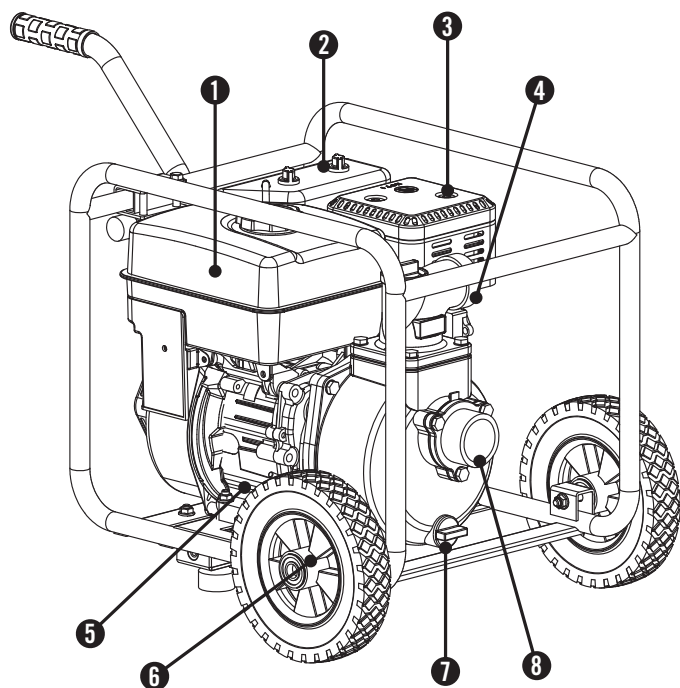
Use the semi-trash pump only for intended uses. Operate only on level surfaces. DO NOT expose semi-trash pump to excessive moisture, dust, or dirt. DO NOT allow any material to block the cooling slots. DO NOT use the semi-trash pump if:

- Equipment sparks, smokes or emits flames
- Equipment vibrates excessively

CONTROLS AND FEATURES

Read this owner's manual before operating your semi-trash pump. Familiarize yourself with the location and function of the controls and features. Save this manual for future reference.

Semi-trash pump



- (1) **Fuel Tank** – 0.9 gal. (3.4 L) capacity fuel tank.
- (2) **Air Filter** – Protects the engine by filtering dust and debris from the air intake.
- (3) **Muffler**
- (4) **2 in. (5.1 cm) Outlet** – 2 in. (5.1 cm) NPT outlet connector.
- (5) **Low Oil Sensor** – Senses the level of oil in the crankcase and shuts the engine down if the level falls too low.
- (6) **8 in. (20.3 cm) Never Flat Wheels**
- (7) **Drain Plug**
- (8) **2 in. (5.1 cm) Inlet** – 2 in. (5.1 cm) NPT inlet connector.
- (9) **Handle**

- (10) **Throttle Lever** – Used to adjust engine speed.
- (11) **Choke lever**– Used to start the engine.
- (12) **Recoil Starter** – Used to start the engine.
- (13) **Support Leg with Anti-Vibration Mounts**
- (14) **Fuel Valve** – Used to turn fuel supply on and off to engine.
- (15) **Engine Switch** – Used to start the engine.
- (16) **Oil Filler Cap** – Check and fill engine oil level.
- (17) **Priming Plug** – Remove plug to prime pump. Replace plug before starting pump.

Parts Included

Your model 100113 gasoline powered semi-trash pump ships with the following parts:

Wheel Kit

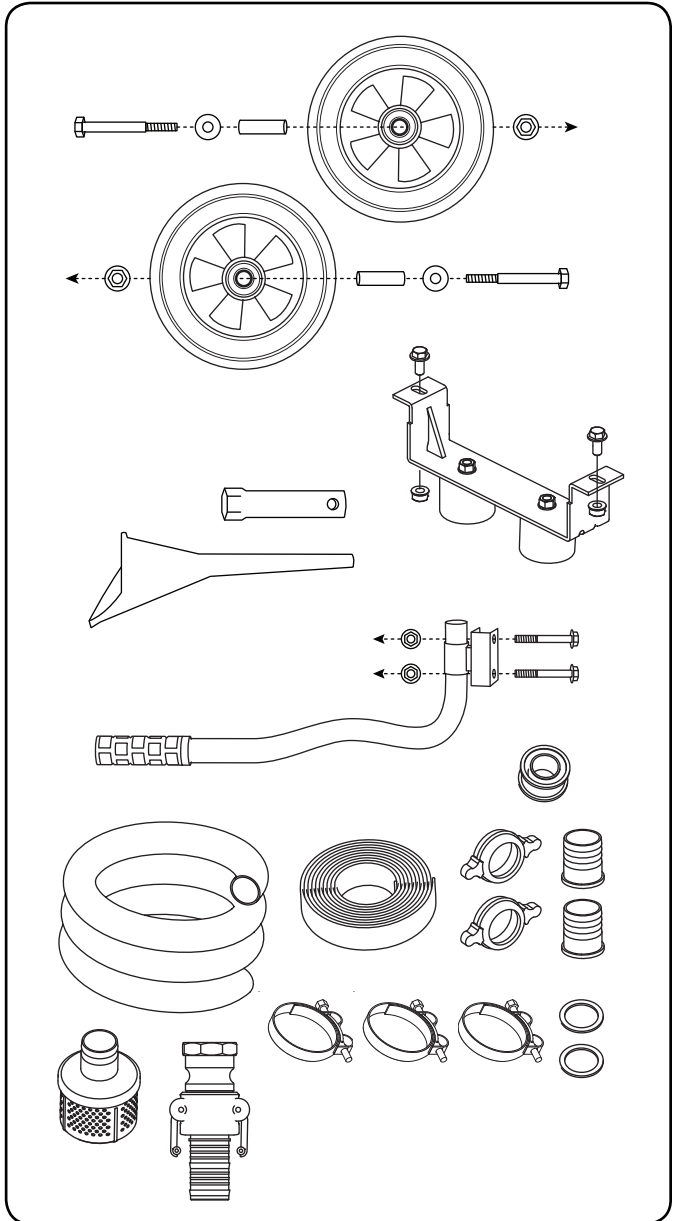
- 8 in. (20.3 cm) Wheel 2
- Bushing 2
- Flange Bolt (M10x105 for Wheel) 2
- Flat Washer \varnothing 10 2
- Lock Nut (M10) 2
- Support Leg w/Vibration Mounts 1
- Flange Bolt (M8x16 for Support Leg) 2
- Handle 1
- Flange Bolt (M8x45 for Handle) 2
- Nut (M8) 4

Hose Kit

- 12 ft. (3.7 m) Rigid Intake Hose 1
- 20 ft. (6.1 m) Collapsible Outlet Hose 1
- Teflon Tape 1
- Clamp, 22 x 54-57 mm, Inlet, Gold Color 2
- Clamp, 22 x 52-55 mm, Outlet, Silver Color 1
- Outlet Hose Adapter 2
- Gasket 2
- Outlet Hose Fitting 2
- Strainer 1
- Cam Lock Coupler 1

Other

- Spark Plug Socket 1
- Oil Funnel 1



ASSEMBLY

Your semi-trash pump requires some assembly. This unit ships from our factory without oil. It must be properly serviced with fuel and oil before operation.

If you have any questions regarding the assembly of your semi-trash pump, call our help line at 1-877-338-0999. Please have your serial number and model number available.

Remove the Semi-trash pump from the Shipping Carton

1. Set the shipping carton on a solid, flat surface.
2. Remove everything from the carton except the semi-trash pump.
3. Carefully cut each corner of the box from top to bottom. Fold each side flat on the ground to provide a surface area to install the wheel kit and support leg.

Install the Wheel Kit

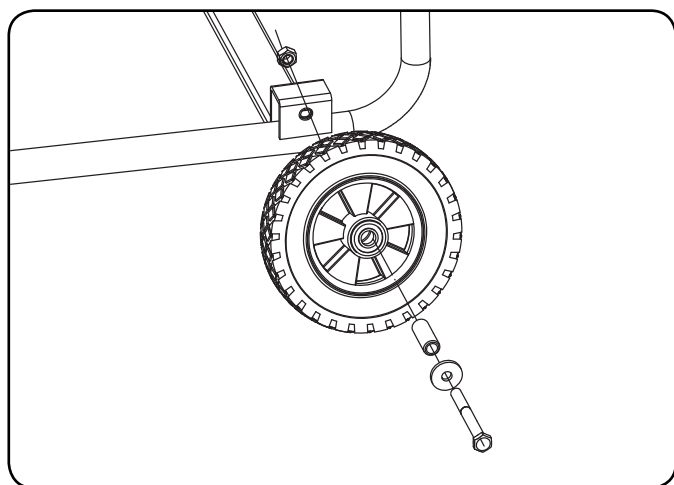
⚠ CAUTION

The wheel kit is not intended for over-the-road use.

You will need the following tools to install the wheels:

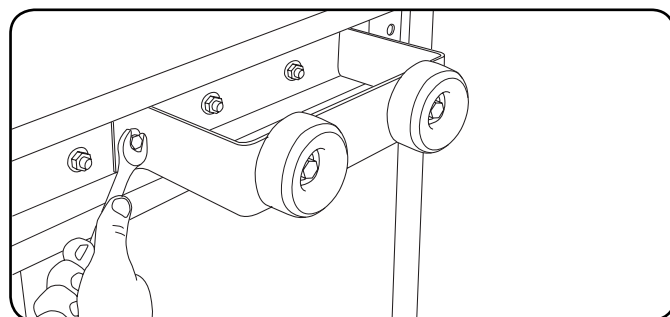
- 17 mm wrench OR adjustable wrench (not included)
- Socket wrench with a 16 mm socket (not included)

1. Slide the M10x105 wheel bolt through the washer, sleeve and wheel.
2. Slide the bolt through the mount point on the frame.
3. Fasten securely with the M10 nut.
4. Repeat steps 1-3 to attach the second wheel.



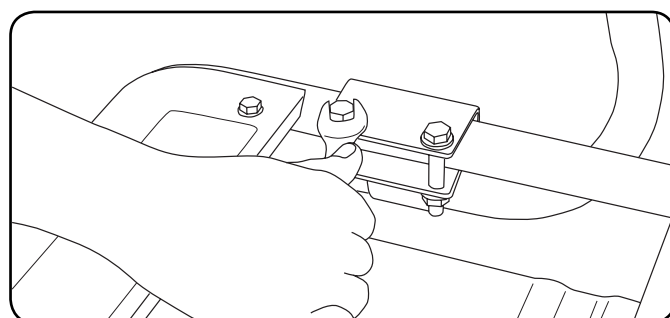
Install the Vibration Mounts

1. Attach the support leg with rubber vibration mounts to the frame cross member using a flange bolt (M8x16) and nut (M8).
2. Thread the flange bolt through the vibration mount and the frame.
3. Secure with nut. Tighten, but DO NOT over tighten.
4. Repeat steps 1-3 for second other side of the leg.



Install the Handle

1. Place the handle over the mounting channel on the frame.
2. Secure the handle to the frame using the two handle bolts (M8x45).
3. Place a nut (M8) on the end of each bolt and fasten securely. DO NOT over tighten the lock nuts.



Add Engine Oil

! CAUTION

DO NOT attempt to crank or start the engine before it has been properly filled with the recommended type and amount of oil. Damage to the generator as a result of failure to follow these instructions will void your warranty.

NOTE

The generator rotor has a sealed, pre-lubricated ball bearing that requires no additional lubrication for the life of the bearing.

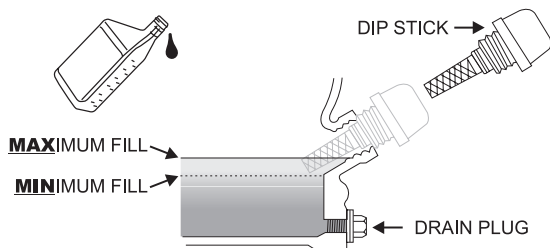
NOTE

The recommended oil type is 10W-30 automotive oil.

1. Place the generator on a flat, level surface.
2. Remove oil fill cap/dipstick to add oil.
3. Add up to 0.6 qt. (0.6 L) of oil (not included) and replace oil fill cap/dipstick. DO NOT OVERFILL.
4. Check engine oil level daily and add as needed.

NOTE

Once oil has been added, a visual check should show oil about 1-2 threads from running out of the fill hole. If using the dipstick to check oil level, DO NOT screw in the dipstick while checking.



NOTE

Check oil often during the break-in period. Refer to the Maintenance section for recommended service intervals.

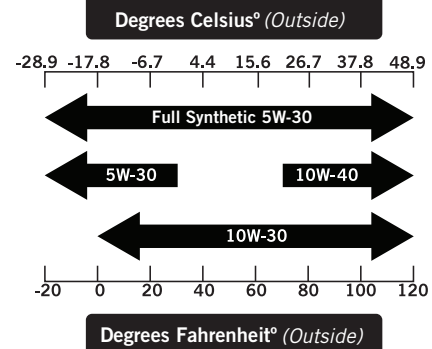
Add Engine Oil Cont'd.

CAUTION

The engine is equipped with a low oil shut-off and will stop when the oil level in the crankcase falls below the threshold level.

NOTE

We consider the first 5 hours of run time to be the break-in period for the unit. During the break in period stay at or below 50% of the running watt rating and vary the load occasionally to allow stator windings to heat and cool. Adjusting the load will also cause engine speed to vary and help seat piston rings. After the 5 hour break-in period, change the oil.



NOTE

Weather will affect engine oil and engine performance. Change the type of engine oil used based on weather conditions to suit the engine needs.

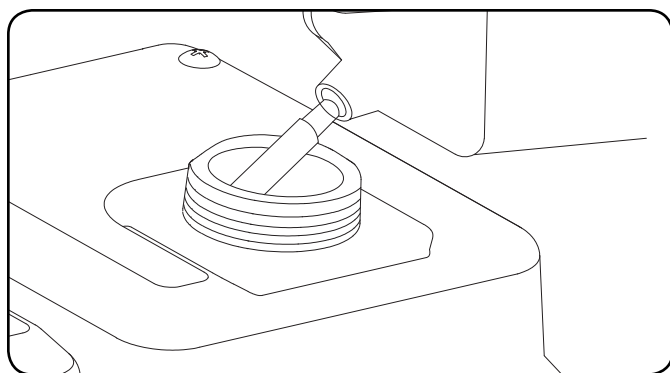
NOTE

Synthetic oil may be used after the 5 hour initial break-in period. Using synthetic oil does not increase the recommended oil change interval.

ASSEMBLY

Add Fuel

1. Use clean, fresh, regular unleaded fuel with a minimum octane rating of 85 and an ethanol content of less than 10% by volume.
2. DO NOT mix oil with fuel.
3. Clean the area around the fuel cap.
4. Remove the fuel cap.
5. Slowly add fuel to the tank. DO NOT OVERFILL. Fuel can expand after filling. A minimum of 6.4 mm (¼ in.) of space left in the tank is required for fuel expansion, more than 6.4 mm (¼ in.) is recommended. Fuel can be forced out of the tank as a result of expansion if it is overfilled, and can affect the stable running condition of the product. When filling the tank, it is recommended to leave enough space for the fuel to expand.



6. Screw on the fuel cap and wipe away any spilled fuel.

Add Fuel Cont'd.

NOTE

Our engines work well with 10% or less ethanol blend fuels. When using blended fuels there are some issues worth noting:

- Ethanol-gasoline blends can absorb more water than gasoline alone.
- These blends can eventually separate, leaving water or a watery goo in the tank, fuel valve and carburetor.
- With gravity-fed fuel supplies, this compromised fuel can be drawn into the carburetor and cause damage to the engine and/or potential hazards.
- There are only a few suppliers of fuel stabilizer that are formulated to work with ethanol blend fuels.
- Any damages or hazards caused by using improper fuel, improperly stored fuel, and/or improperly formulated stabilizers, are not covered by manufacture's warranty.

It is advisable to always shut off the fuel supply, run the engine to fuel starvation and drain the tank when the equipment is not in use for more than 30 days.

CAUTION

Use regular unleaded gasoline with a minimum octane rating of 85.

Do not mix oil and gasoline.
 Fill tank to approximately 6.4 mm (¼ in.) below the top of the tank to allow for fuel expansion.
 DO NOT pump gas directly into the generator at the gas station. Use an approved container to transfer the fuel to the generator.
 DO NOT fill fuel tank indoors.
 DO NOT fill fuel tank when the engine is running or hot.
 DO NOT overfill the fuel tank.
 DO NOT light cigarettes or smoke when filling the fuel tank.

WARNING

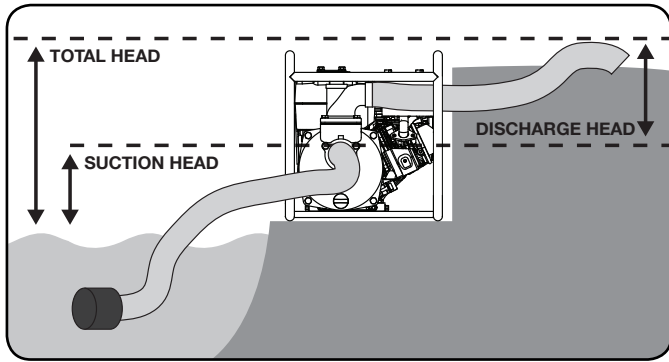
Pouring fuel too fast through the fuel screen may result in blow back of fuel at the operator while filling.

Semi-trash pump Location

Place the semi-trash pump in a well ventilated area. DO NOT place the semi-trash pump near vents or intakes where exhaust fumes could be drawn into occupied or confined spaces. Carefully consider wind and air currents when positioning semi-trash pump.

This semi-trash pump must have at least 5 ft. (1.5 m) of clearance from combustible material. Leave at least 3 ft. (91.4 cm) of clearance on all sides of the semi-trash pump to allow for adequate cooling, maintenance and servicing.

Place the pump on a level surface free from any obstructions or potential hazards. The pump should be placed close to the water level to ensure maximum pump performance.



Pump output will be affected by the type, length, and size of the suction and discharge hoses. The pumping height, also known as the total head, is the distance from the water level to the point of discharge. As this distance increases, pump output decreases. The discharge capacity is greater than the suction capacity. Therefore, it is important that the suction head is less than the discharge head.

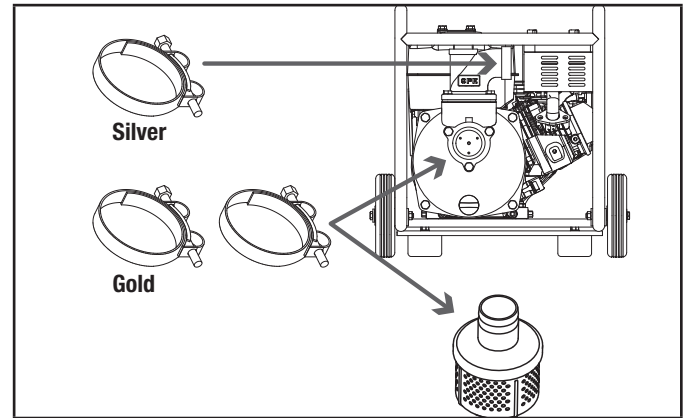
The time required to draw water from the source to the pump (self-priming time) can be decreased by minimizing the suction head.

Connecting a Hose Kit

NOTE

Both the intake and discharge ports are 2 in. (5.1 cm) NPT. Please insure the connectors to the suction and discharge hose are 2 in. (5.1 cm) NPT threaded.

Connecting a Host Kit Cont'd.

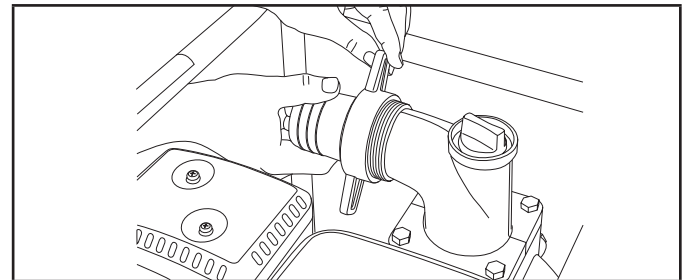


Gold (2) : 54-57 mm ID clamp – For green suction hose connection to pump inlet port (center of pump and intake screen).

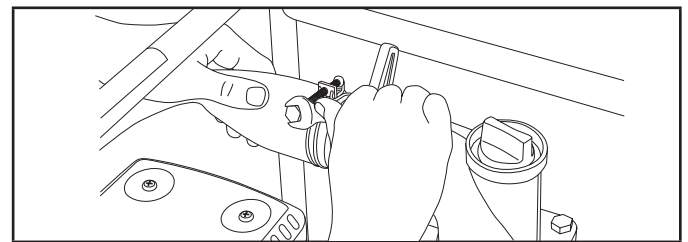
Silver (1) : 52-55 mm ID clamp – For blue discharge hose

Use 52-55 mm ID clamp (silver color) for blue discharge hose

1. Attach and thread the connector to the threaded fitting (top of pump). Install silver colored hose clamp over the blue hose.



2. Slide the blue discharge hose over the discharge fitting (top of pump) and secure with the hose clamp (52-55 mm ID) with wrench.

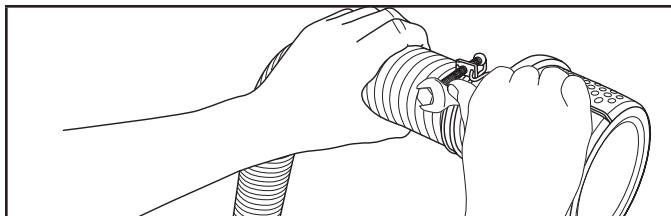


Use 54-57 mm ID clamp (gold color) for screen

1. Install gold colored hose clamp over the green suction hose. Slide the green suction hose over the screen and secure the hose clamp (54-57mm ID) with wrench.

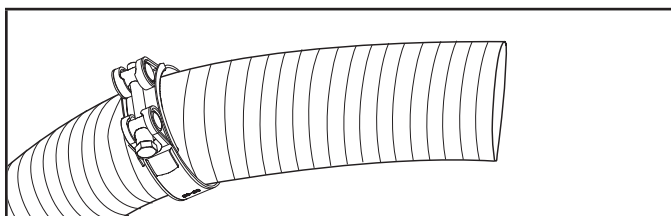
OPERATION

Connecting a Hose Kit Cont'd.

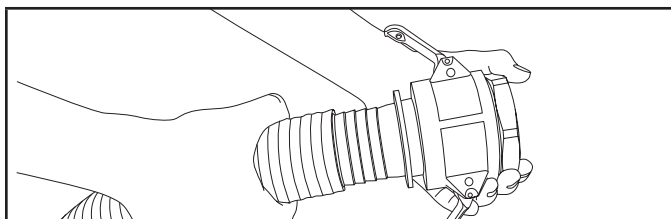


Use 54-57 mm ID Clamp (Gold Color) for pump suction hose.

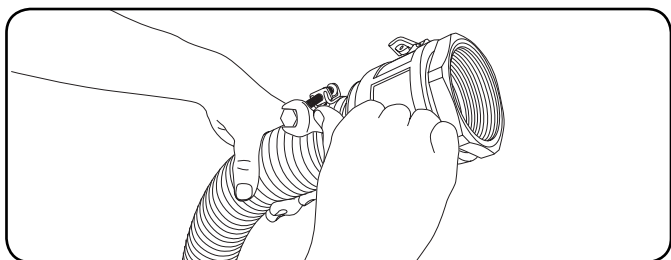
1. Slide clamp (54-57mm ID – Gold color) over the green suction hose approximately 4 in. (10.1 cm) from end.



2. Insert the threaded or quick coupler in the green rigid suction hose until properly seated. If tight fit, feel free to use a small amount of dish soap on the inner diameter of the hose.

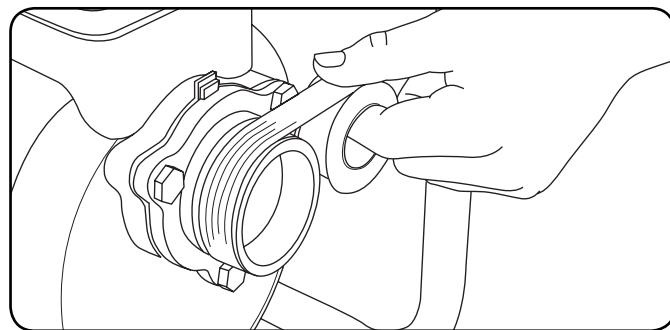


3. Fasten the threaded or quick coupler to the suction hose with the hose clamp (54-57 mm ID) with a wrench.

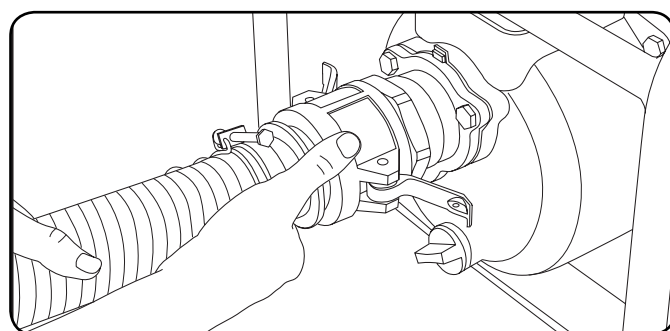


4. Wrap the 2 in. (5.1 cm) NPT inlet clockwise with the Teflon® tape provided. Carefully thread the male connector to the intake port.

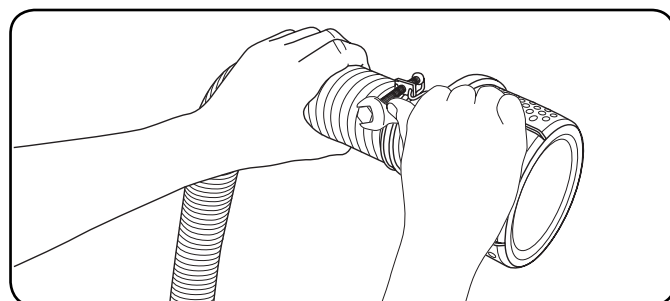
Connecting a Hose Kit Cont'd.



5. Attach the quick coupler to the male coupler and lock in place with the cam lock.



6. Attach the strainer to the intake hose and secure with the hose clamp.



7. Remove the top cap from the pump chamber and completely fill the chamber with clean water. Tighten the cap. DO NOT over tighten.

Priming the Pump

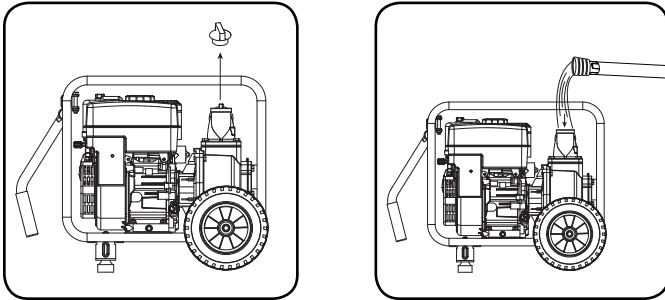
WARNING

DO NOT run the pump dry.

Running the pump dry can destroy the pump seals and will void the warranty. If the pump was running while dry, stop the engine and allow it to cool thoroughly before filling the chamber with water.

Priming the Pump Cont'd.

Located on the outlet flange is the priming plug. Remove the priming plug and fill pump body to the very top of outlet flange with water. Reinstall the priming plug. As the engine starts up, this will start the draw of liquid into the pump. Located within the pump assembly is the one-way valve. As you prime the pump housing this one-way flap valve shuts off the opening to the suction hose. The priming process is only required when the pump housing is not full of water.

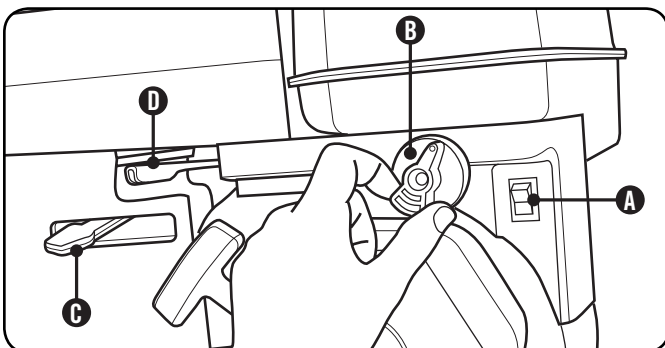


NOTE

Ensure the priming plug is secure before pump operation, if not secure the priming plug could be ejected and water or other liquids could be pumped through the top of the outlet flange.

Starting the Engine

1. Make certain the semi-trash pump is on a flat, level surface.
2. Flip engine switch (A) to "ON" position.
3. Rotate the fuel valve (B) to the "ON" position.
4. Move the choke lever (C) to the "Choke" position.
5. Move throttle lever to middle position. (D)
6. Pull the starter cord slowly until resistance is felt and then pull rapidly.
7. As engine warms up, move the choke lever (C) to "Run".
8. Move the throttle lever (D) to the "Fast" position.



Starting the Engine Cont'd.

NOTE

If the engine starts but does not run make certain that the semi-trash pump is on a flat, level surface. The engine is equipped with a low oil sensor that will prevent the engine from running when the oil level falls below a critical threshold.

NOTE

Keep choke lever in "Choke" position for 2 pulls of the recoil starter. After 2 pulls, move choke lever to the "Run" position for up to the next 3 pulls of the recoil starter. Too much choke leads to spark plug fouling/engine flooding due to the lack of incoming air. This will cause the engine not to start.

NOTE

Pump performance can be adjusted using the throttle. To decrease pump output, slide the throttle to the right. To increase it, slide the throttle to the left.

WARNING

DO NOT remove either top, or drain (bottom) plugs while the water pump is on and running

Loss of pressure and suction will occur. Injury may also occur.

Stopping the Engine

1. Turn the fuel valve to the "OFF" position.
2. Let the engine run until fuel starvation has stopped the engine. This usually takes a few minutes.
3. Move the throttle lever to slow position.
4. Press the engine switch to the "OFF" position.

Important: Always ensure that the Fuel Valve and the Engine Switch are in the "OFF" position when the engine is not in use.

NOTE

If the engine will not be used for a period of two (2) weeks or longer, please see the Storage section for proper engine and fuel storage.

OPERATION

Operation at High Altitude

The density of air at high altitude is lower than at sea level. Engine power is reduced as the air mass and air-fuel ratio decrease. Engine power and generator output will be reduced approximately 3½% for every 1000 feet of elevation above sea level. This is a natural trend and cannot be changed by adjusting the engine. At high altitudes increased exhaust emissions can also result due to the increased enrichment of the air fuel ratio. Other high altitude issues can include hard starting, increased fuel consumption and spark plug fouling. To alleviate high altitude issues other than the natural power loss, Champion Power Equipment can provide a high altitude carburetor main jet. The alternative main jet and installation instructions can be obtained by contacting Customer Support. Installation instructions are also available in the Technical Bulletin area of the Champion Power Equipment internet site.

The part number and recommended minimum altitude for the application of the high altitude carburetor main jet is listed in the table below.

In order to select the correct high altitude main jet it is necessary to identify the carburetor model. For this purpose, a code is stamped on the side of the carburetor. Select the correct main jet part number corresponding to the carburetor code found on your particular carburetor.

Carburetor Code	Main Jet	Part Number	Altitude
P19-1-H	Standard	26.131017.00.H	3500 Feet (1067 Meters)
	Altitude	26.131017.00.01.H	
P19-1-Z	Standard	26.131017.00.Z	
	Altitude	26.131017.00.01.Z	
P19-1-Y	Standard	26.131017.00.Y	
	Altitude	26.131017.00.01.Y	

WARNING

Operation using the alternative main jet at elevations lower than the recommended minimum altitude can damage the engine. For operation at lower elevations, the standard main jet must be used. Operating the engine with the wrong engine configuration at a given altitude may increase its emissions and decrease fuel efficiency and performance.

The owner/operator is responsible for all periodic maintenance.

WARNING

Never operate a damaged or defective semi-trash pump.

WARNING

Tampering with the factory set governor will void your warranty.

WARNING

Improper maintenance will void your warranty.

NOTE

Maintenance, replacement, or repair of emission control devices and systems may be performed by any non-road engine repair establishment or individual.

Complete all scheduled maintenance in a timely manner. Correct any issue before operating the semi-trash pump.

NOTE

For service or parts assistance, contact our help line at **1-877-338-0999**.

Engine Maintenance

To prevent accidental starting, remove and ground spark plug wire before performing any service.

Oil

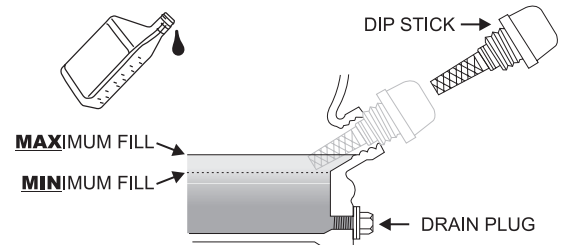
Change oil when the engine is warm. Refer to the oil specification to select the proper grade of oil for your operating environment.

1. Remove the oil drain plug with a 12 mm socket and extension (not included).
2. Allow the oil to drain completely.
3. Replace the drain plug.
4. Remove oil fill cap/dipstick to add oil.
5. Add up to 0.6 qt. (0.6 L) of oil and replace oil fill cap/dipstick. **DO NOT OVERFILL.**
6. Dispose of used oil at an approved waste management facility.

Oil Cont'd.

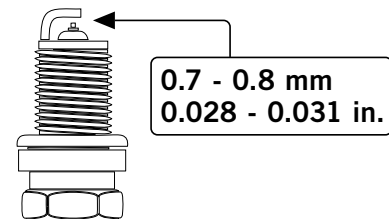
NOTE

Once oil has been added, a visual check should show oil about 1-2 threads from running out of the fill hole. If using the dipstick to check oil level, **DO NOT** screw in the dipstick while checking.



Spark Plugs

1. Remove the spark plug cable from the spark plug.
2. Use the spark plug tool that shipped with your semi-trash pump to remove the plug.
3. Inspect the electrode on the plug. It must be clean and not worn to produce the spark required for ignition.
4. Make certain the spark plug gap is 0.7 - 0.8 mm or (0.028 - 0.031 in.).



5. Refer to spark plug section on specifications page.
6. Carefully thread the plug into the engine.
7. Use the spark plug tool to firmly install the plug.
8. Attach the spark plug wire to the plug.

MAINTENANCE AND STORAGE

Air Filter

1. Unscrew wing nut to remove the air filter cover.
2. Remove the foam element.
3. Wash in liquid detergent and water. Squeeze thoroughly dry in a clean cloth.
4. Saturate in clean engine oil.
5. Squeeze in a clean, absorbent cloth to remove all excess oil.
6. Reassemble the element.
7. Reattach the air filter cover and tighten wing nut.

Cleaning

! CAUTION

DO NOT spray engine with water.

Water can contaminate the fuel system.

Use a damp cloth to clean exterior surfaces of the engine.

Use a soft bristle brush to remove dirt and oil.

Use an air compressor (25 PSI) to clear dirt and debris from the engine.

Adjustments

The air-fuel mixture is not adjustable. Tampering with the governor can damage your semi-trash pump and your electrical devices and will void your warranty.

CPE recommends that you contact our service line at **1-877-338-0999** for all other service and/or adjustment needs.

Maintenance Schedule

Follow the service intervals indicated in the following maintenance schedule.

Service your semi-trash pump more frequently when operating in adverse conditions.

Contact our help line at **1-877-338-0999** to locate the nearest Champion Power Equipment certified service dealer for your semi-trash pump or engine maintenance needs.

Every 8 hours or daily	
	Check oil level
	Clean around air intake and muffler
First 5 Hours	
	Change oil
Every 50 hours or every season	
	Clean air filter
	Change oil if operating under heavy load or in hot environments
Every 100 hours or every season	
	Change oil
	Clean/Adjust spark plug
	Check/Adjust valve clearance*
	Clean spark arrester
	Clean fuel tank and filter*
Every 250 hours	
	Clean combustion chamber*
Every 3 years	
	Replace fuel line

*To be performed by knowledgeable, experienced owners or Champion Power Equipment certified dealers.

Storage

For longer term storage, please follow these guidelines.

Engine Storage

1. Allow the engine to cool completely before storage.
2. Clean the engine according to the instructions in the Maintenance section.
3. Drain all fuel completely from the fuel line and carburetor to prevent gum from forming.
4. Add a fuel stabilizer into the fuel tank.
5. Change the oil.
6. Remove the spark plug and pour about ½ ounce (14.8 ml) of oil into the cylinder. Crank the engine slowly to distribute the oil and lubricate the cylinder.
7. Reattach the spark plug.

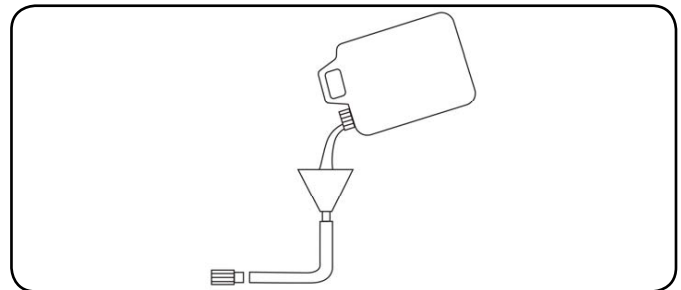
Semi-trash pump Storage

1. Allow the semi-trash pump to cool completely before storage.
2. Turn off the fuel supply at the fuel valve.
3. Drain the pump chamber thoroughly.
4. Clean the semi-trash pump according to the instructions in the Maintenance section.
5. Once the pump is dry, spray WD-40 or similar product into the pump housing through all ports and drainage hole.
6. Store in a clean, dry place out of direct sunlight.

Winter Storage

Protect your semi-trash pump parts from freezing.

1. Apply all storage instructions from previous sections.
2. Make sure semi-trash pump hose is free of all water before storing for winter.
3. In order to prevent the pump from freezing you will need to insert RV antifreeze.
4. You will need approximately 6 ounces (177.4 ml) of RV Antifreeze, a funnel, and approximately 12 in. (30.5 cm) of garden hose or equivalent. See diagram below.



5. Pour the antifreeze into the funnel, then pull on the engine recoil starter to create suction in the pump housing. Pull the recoil several times until antifreeze comes out of the pump outlet. **DO NOT START THE ENGINE WHEN DO THIS.** Only pull the recoil cord if the fuel valve and engine switch are in the OFF position.

DANGER

Generator exhaust contains odorless and colorless carbon monoxide gas.

To avoid accidental or unintended ignition of your generator during periods of storage, the following precautions should be followed:

- When **storing the generator for short or extended periods of time** make sure that the Engine Switch and the Fuel Valve are set in the **OFF** position.

TROUBLESHOOTING

Problem	Cause	Solution
Semi-trash pump will not start	No fuel	Add fuel
	Faulty spark plug	Replace spark plug
Semi-trash pump will not start; Semi-trash pump starts but runs roughly	Low oil level	Fill crankcase to the proper level; place semi-trash pump on a flat, level surface
	Choke in the wrong position	Adjust choke
	Spark plug wire loose	Attach wire to spark plug
Semi-trash pump shuts down during operation	Out of fuel	Fill fuel tank
	Low oil level	Fill crankcase to the proper level; place water transfer pump on a flat, level surface
Semi-trash pump overheating or performing poorly	Strainer or hose clogged	Remove debris from strainer or hose
	Pump not primed	Re-prime pump
	Suction hose out of water	Place suction hose under the surface of the water
	Head limit exceeded	Relocate pump so suction head is less than discharge head (maximum 98 feet)
	Air leak	Tighten connectors and clamps or replace seal packing
Pump will not draw water	Water not added to pump	Review "Priming the Pump" section of this manual
	Hose clamps on inlet hose are not tight	Even small pinhole leak can result in vacuum loss preventing pump from priming. Check hose clamps to ensure they are tight. Adjust clamp position if necessary.

For further technical support:

Technical Service

Mon – Fri 8:30 AM – 5:00 PM (PST/PDT)

Toll Free: 1-877-338-0999

tech@championpowerequipment.com

Engine Specifications

- Model YF168F-2-000
- Displacement 196cc
- Type 4-Stroke OHV
- Start Type Recoil

Semi-trash pump Specifications

- Model 100113
- Inlet Diameter 2 in. (5.1 cm) NPT
- Outlet Diameter 2 in. (5.1 cm) NPT
- Fuel Capacity 0.9 gal. (3.4 L)
- Total Head 98 ft. (29.9 m)
- Suction Head 26 ft. (7.9 m)
- Max Delivery Volume 158 gal/min (598 L/min)
- Max Solid Waste 9/16 in. diameter (1.4 cm)
- Gross Weight 84.9 lb. (38.5 kg)
- Net Weight 66.1 lb. (30 kg)
- Height 19.2 in. (48.8 cm)
- Width 20.8 in. (52.8 cm)
- Length 25 in. (63.6 cm)

Fuel

Fuel capacity is 0.9 gal. (3.4 L). Use regular unleaded gasoline with a minimum octane rating of 85 and an ethanol content of no more than 10% by volume.

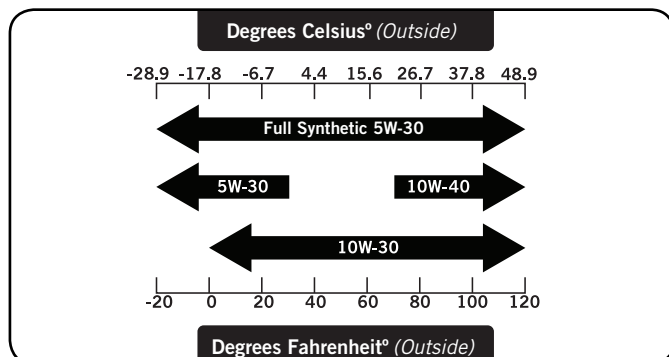
Oil

Use 10W-30 automotive oil.

Oil capacity is 0.6 qt. (0.6 L).

DO NOT OVERFILL.

Please reference the following chart for recommended oil types for use in the semi-trash pump.



Spark Plugs

OEM spark plug: NHSP F6RTC

Replacement spark plug: NGK BPR6ES or equivalent
Make certain the spark plug gap is 0.7 - 0.8 mm or (0.028 - 0.031 in.).

Maintenance Valve Clearance

- Intake: 0.13 – 0.17 mm (0.005 – 0.007 in.)

- Exhaust: 0.18 – 0.22 mm (0.007 – 0.009 in.)

Note: Tech bulletin regarding the valve adjustment procedure is on www.championpowerequipment.com.

An Important Message About Temperature

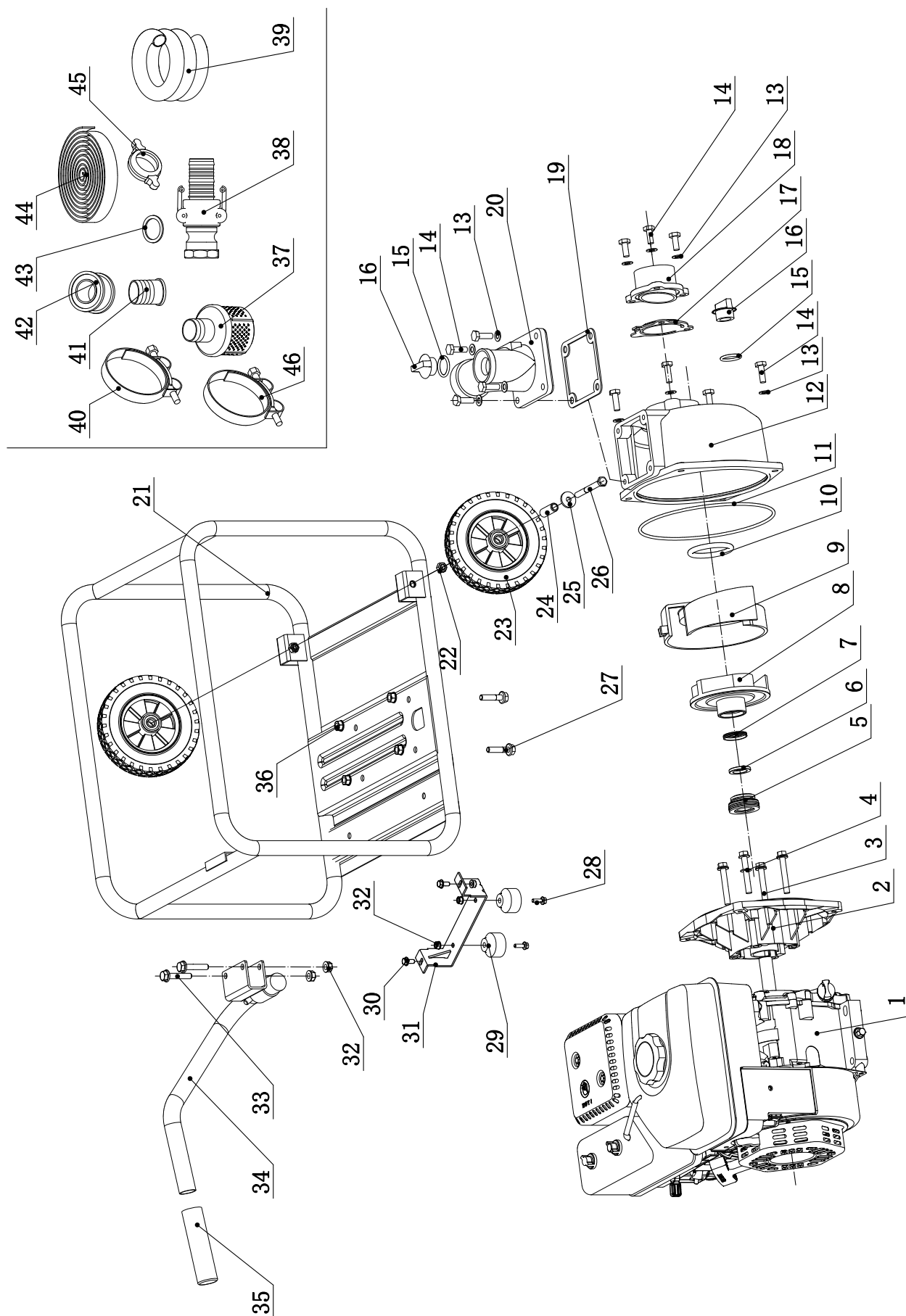
Your Champion Power Equipment product is designed and rated for continuous operation at ambient temperatures up to 40°C (104°F). When your product is needed your product may be operated at temperatures ranging from -15°C (5°F) to 50°C (122°F) for short periods. If the product is exposed to temperatures outside this range during storage, it should be brought back within this range before operation. In any event, the product must always be operated outdoors, in a well-ventilated area and away from doors, windows and other vents.

NOTE

Weather will affect engine oil and engine performance. Change the type of engine oil used based on weather conditions to suit the engine needs.

SPECIFICATIONS

Parts Diagram

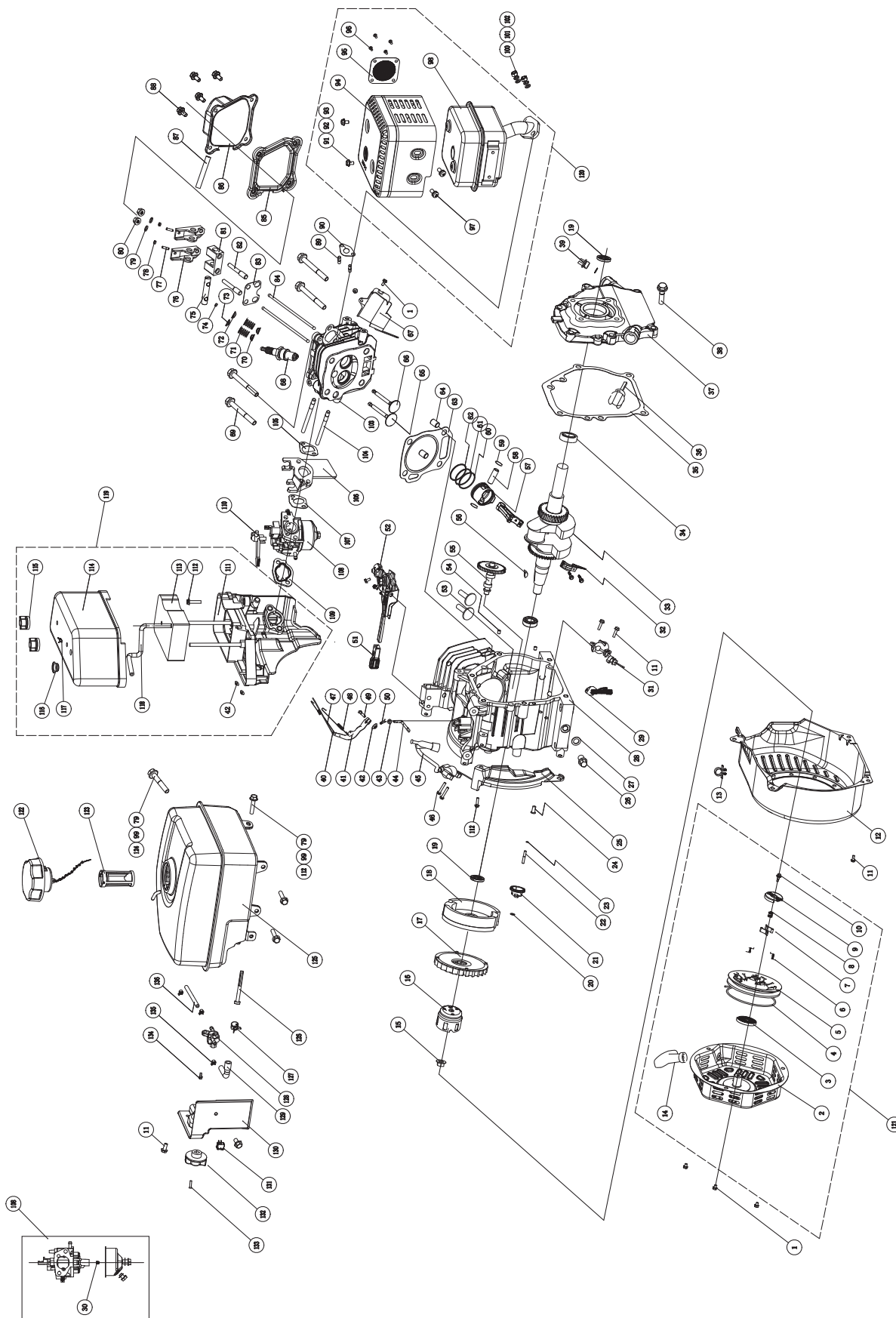


#	Part Number	Description	Qty
1	26.109	Engine	1
2	202.251303.00	Pump Base	1
3	1.5789.0855	Flange Bolt M8 × 55	4
4	202.251002.00	Washer Ø8, Copper	4
5	202.250300.02	Water Seal	1
6	202.251301.02	Friction Piece	1
7	202.251302.00	Seal, Friction Piece	1
8	202.251106.00	Impeller	1
9	202.251202.00	Cover, Impeller	1
10	202.251203.00	Seal, Impeller Cover, Ø53 × Ø7	1
11	202.251111.00	Seal, Base Pump	1
12	202.251101.00	Pump Body	1
13	1.97.1.08	Washer Ø8	11
14	1.5783.0820	Bolt M8 × 20	7
15	202.251403.00	Seal Ø23.6 × Ø3.55, Plug	2
16	202.251401.00	Plug	2
17	202.251105.00	One-Way Valve	1
18	202.251104.02	Inlet Flange	1
19	202.251103.00	Seal, Outlet Flange	1
20	202.251102.02	Outlet Flange	1
21	6.1.124.2	Frame	1
22	1.6182.10	Lock Nut M10	2
23	122.201701.05.48	8 in. Wheel, Yellow	2
24	122.200016.01	Bushing, Ø16 × Ø10.5 × 58.5	2

#	Part Number	Description	Qty
25	1.96.10	Washer Ø10	2
26	1.5782.10105	Bolt M10 × 105	2
27	1.5789.0835	Flange Bolt M8 × 35	4
28	1.5789.0825	Flange Bolt M8 × 25	2
29	252.201400.02	Rubber, Supper	2
30	1.5789.0816	Flange Bolt M8 × 16	2
31	152.200002.00.2	Support Leg, 60 mm	1
32	1.6177.1.08	Flange Lock Nut M8	6
33	1.5789.0845	Flange Bolt M8 × 45	2
34	202.200700.01	Handle	1
35	152.200702.00	Cover, Handle	1
36	1.6187.1.08	Lock Nut M8	4
37	202.250003.01	Strainer	1
38	202.250001.03	Cam Lock Coupler, 2 in.	1
39	9.1800.002	Rigid Intake Hose	1
40	2.06.044	Clamp, 22 × 54-57 mm, Inlet, Gold Color	2
41	202.250001.01	Hose Fitting	2
42	9.1900.001	Teflon Tape	1
43	202.250002.01	Seal Ring	2
44	9.1800.001	Collapsible Outlet Hose	1
45	202.250005.01	Hose Adapter	2
46	2.06.043	Clamp, 22 × 52-55 mm, Outlet, Silver Color	1

SPECIFICATIONS

Engine Parts Diagram



#	Part Number	Description	Qty
1	1.5789.0608	Flange Bolt M6x8	5
2	22.061100.00.2	Recoil Starter Cover, Black	1
3	21.061005.00	Recoil Starter Spring	1
4	2.10.003	Rope (Ø5x1550)	1
5	21.061001.01	Recoil Starter Reel	1
6	45.060003.00	Spring, Ratchet	2
7	45.060002.00	Starter Ratchet (Iron)	2
8	45.060009.00	Spring, Ratchet Guide	1
9	45.060007.00	Ratchet Guide	1
10	45.060008.00	Screw, Ratchet Guide	1
11	1.5789.0612	Flange Bolt M6x12	10
12	24.080100.01.48	Fan Cover, Yellow	1
13	2.05.002	Clamp (Ø9.5x5)	1
14	21.061300.00	Recoil Handle	1
15	2.02.006	Nut (M14x1.5)	1
16	21.060001.01	Pulley, Starter	1
17	23.080001.00	Cooling Fan	1
18	24.120100.06	Flywheel (EPA)	1
19	2.11.001	Oil Seal (Ø25xØ41.3x6)	2
20	2.03.020.1	Washer (Ø6.2xØ15x0.5), Black	1
21	21.110100.00	Governor Gear	1
22	21.110013.00	Shaft, Governor Gear	1
23	21.110011.00	Clip, Governor Gear	1
24	21.110012.01	Bushing, Governor Gear	1
25	23.080600.00	Air Guide, Right	1
26	2.08.037	Drain Bolt (M10x1.25x25)	2
27	2.03.016	Washer, Drain Bolt (Ø10xØ16x1.5)	2
28	26.030100.00	Crankcase	1
29	21.120400.01	Diode Assembly	1
30	26.131017.00	Standard Main Jet	1
31	21.127000.02	Oil Level Sensor	1
32	23.050200.00	Connecting Rod	1
33	25.050100.02	Crankshaft (P)	1
34	1.276.6205	Bearing 6205	2
35	24.030008.00	Gasket, Crankcase Cover	1
36	22.031000.00	Oil Dipstick Assembly	1
37	24.030007.00	Cover, Crankcase	1
38	1.5789.0832.0.8	Flange Bolt M8x32	6
39	22.031000.01	Oil Filler Cap	1
40	23.110005.01	Spring, Throttle Return	1
41	21.110003.00	Governor Arm	1
42	1.6177.06	Flange Nut M6	3
43	2.03.021.1	Washer (Ø6.4xØ13x1), Black	1
44	21.110001.00	Shaft, Governor Arm	1
45	22.123000.02	Ignition Coil (Shield)	1
46	1.5789.0625	Flange Bolt M6x25	2
47	23.110006.00	Governor Rod	1
48	23.110007.00	Governor Spring	1
49	2.08.040	Bolt (M6x21), Governor Arm	1
50	21.110008.00	Pin, Shaft	1
51	24.111008.01	Grip Sheath, Speed Governor	1
52	24.111000.01	Control Assembly	1
53	25.040013.00	Valve Lifter	2
54	2.04.001	Dowel Pin (Ø9x14)	2
55	26.041000.01	Camshaft	1
56	2.14.012	Woodruff Key (4x7.5x19)	1
57	26.050005.00	Piston	1
58	23.050003.00	Pin, Piston	1
59	2.09.001	Circlip (Ø18xØ1)	2
60	26.050303.00	Ring, Oil	1
61	26.050302.00	Ring, Second Piston	1
62	26.050301.00	Ring, First Piston	1
63	26.030009.00	Gasket, Cylinder Head	1
64	2.04.003	Dowel Pin (Ø10x14)	2
65	23.040002.00	Intake Valve	1
66	23.040006.00	Exhaust Valve	1
67	26.080400.00	Air Guide, Lower	1
68	2.15.002(F6RTC)	Spark Plug (F6RTC)	1
69	1.5789.0855	Flange Bolt M8x55	4

#	Part Number	Description	Qty
70	23.040017.00	Oil Seal, Valve	2
71	21.040003.00	Valve Spring	2
72	21.040007.00	Retainer, Exhaust Valve Spring (Up)	1
73	21.040001.00	Retainer, Intake Valve Spring (Up)	1
74	21.040008.00	Rotator, Exhaust Valve	1
75	24.040202.00	Shaft, Rocker Arm	1
76	22.040009.00	Rocker Arm	2
77	22.040012.00	Screw, Valve Adjustment	2
78	21.040021.00	Lock Nut (M6x0.5)	2
79	1.97.1.06	Washer Ø6	6
80	1.6177.1.06	Flange Lock Nut M6	2
81	24.040201.00	Retainer, Rocker Arm	1
82	23.040010.00	Bolt, Rocker Arm	2
83	24.040004.00	Guide Plate, Push Rod	1
84	23.040005.00	Push Rod	2
85	21.020002.01	Gasket, Cylinder Head Cover (CPE)	1
86	24.021000.00	Cylinder Head Cover (CPE)	1
87	21.020001.00	Breather Tube	1
88	1.5789.0615	Flange Bolt M6x15	4
89	2.01.010	Stud Bolt M8x35	2
90	26.100001.00	Gasket, Exhaust Pipe	1
91	1.16674.0510	Flange Bolt M5x10	2
92	1.848.05	Washer Ø5	2
93	1.93.05	Lock Washer Ø5	2
94	24.101202.00	Muffler Protector	1
95	46.101300.05	Muffler Screen	1
96	1.818.0406	Screw M4x6	4
97	1.9074.4.0510	Screw And Washer Assembly M5x10	2
98	24.101000.00	Muffler	1
99	1.93.06	Lock Washer Ø6	6
100	1.6175.08	Nut M8	2
101	1.848.08	Washer Ø8	2
102	1.93.08	Lock Washer Ø8	2
103	26.010100.00	Cylinder Head	1
104	2.01.009	Stud Bolt (M6x110)	2
105	24.130002.00	Gasket, Insulator	1
106	23.130001.00	Insulator, Carburetor	1
107	22.130003.00	Gasket, Carburetor	1
108	26.131000.00	Carburetor	1
109	21.130004.00	Gasket, Air Cleaner	1
110	21.130100.00	Choke Handle	1
111	24.091100.01	Base, Air Cleaner	1
112	1.5789.0620	Flange Bolt M6x20	5
113	24.091003.02	Element, Air Cleaner	1
114	24.091200.02	Cover, Air Cleaner	1
115	24.091600.01	Screw Cap, Air Clean Cover	2
116	2.12.001	Buffer (Ø7.5x7.5)	1
117	2.06.006	Clip (Ø7xØ1)	1
118	24.070014.02	Pipe (Fuel Tank To Air Cleaner)	1
119	24.091000.02	Air Cleaner Assembly	1
120	24.101000.00	Muffler Assembly	1
121	22.061000.00	Recoil Assembly	1
122	24.070100.02	Fuel Tank Cap	1
123	81.070301.00	Fuel Filter	1
124	1.5789.0633	Flange Bolt M6x33	1
125	24.071000.01	Fuel Tank	1
126	111.070300.01	Fuel Filter Component	1
127	2.06.018	Clip (Ø10.5xb8)	1
128	24.070400.00	Fuel Cock	1
129	24.070011.01	Pipe (Fuel Tank To Fuel Cock)	1
130	24.070010.00	Fuel Tank Veil	1
131	5.1010.003.3	Flameout Switch	1
132	24.070001.00	Fuel Cock Knob	1
133	1.818.0412	Bolt M4x12	1
134	1.16674.0512.2	Flange Bolt M5x12	1
135	2.06.007	Clip (Ø8xb6)	3
136	24.070011.00	Pipe (Fuel Tank To Carburetor)	1

WARRANTY

WARRANTY*

CHAMPION POWER EQUIPMENT
2 YEAR LIMITED WARRANTY

Warranty Qualifications

Champion Power Equipment (CPE) will register this warranty upon receipt of your Warranty Registration Card and a copy of your sales receipt from one of CPE's retail locations as proof of purchase. Please submit your warranty registration and your proof of purchase within ten (10) days of the date of purchase.

Repair/Replacement Warranty

CPE warrants to the original purchaser that the mechanical and electrical components will be free of defects in material and workmanship for a period of two years (parts and labor) from the original date of purchase and 180 days (parts and labor) for commercial and industrial use. Transportation charges on product submitted for repair or replacement under this warranty are the sole responsibility of the purchaser. This warranty only applies to the original purchaser and is not transferable.

Do Not Return The Unit To The Place Of Purchase

Contact CPE's Technical Service and CPE will troubleshoot any issue via phone or e-mail. If the problem is not corrected by this method, CPE will, at its option, authorize evaluation, repair or replacement of the defective part or component at a CPE Service Center. CPE will provide you with a case number for warranty service. Please keep it for future reference. Repairs or replacements without prior authorization, or at an unauthorized repair facility, will not be covered by this warranty.

Warranty Exclusions

This warranty does not cover the following repairs and equipment:

Normal Wear

Products with mechanical and electrical components need periodic parts and service to perform well. This warranty does not cover repair when normal use has exhausted the life of a part or the equipment as a whole.

Installation, Use and Maintenance

This warranty will not apply to parts and/or labor if the product is deemed to have been misused, neglected, involved in an accident, abused, loaded beyond the product's limits, modified, installed improperly or connected incorrectly to any electrical component. Normal maintenance is not covered by this warranty and is not required to be performed at a facility or by a person authorized by CPE.

Other Exclusions

This warranty excludes:

- Cosmetic defects such as paint, decals, etc.
- Wear items such as filter elements, o-rings, etc.
- Accessory parts such as starting batteries, and storage covers.
- Failures due to acts of God and other force majeure events beyond the manufacturer's control.
- Problems caused by parts that are not original Champion Power Equipment parts.

When applicable, this warranty does not apply to products used for prime power in place of a utility.

Limits of Implied Warranty and Consequential Damage

Champion Power Equipment disclaims any obligation to cover any loss of time, use of this product, freight, or any incidental or consequential claim by anyone from using this product. THIS WARRANTY AND THE ATTACHED U.S. EPA, CARB and/or ECCC EMISSION CONTROL SYSTEM WARRANTIES (WHEN APPLICABLE) ARE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

A unit provided as an exchange will be subject to the warranty of the original unit. The length of the warranty governing the exchanged unit will remain calculated by reference to the purchase date of the original unit.

This warranty gives you certain legal rights which may change from state to state or province to province. Your state or province may also have other rights you may be entitled to that are not listed within this warranty.

Contact Information

Address

Champion Power Equipment, Inc.
Customer Service
12039 Smith Ave.
Santa Fe Springs, CA 90670 USA
www.championpowerequipment.com

Customer Service

Mon – Fri 8:30 AM – 5:00 PM (PST/PDT)
Toll Free: 1-877-338-0999
info@championpowerequipment.com
Fax no.: 1-562-236-9429

Technical Service

Mon – Fri 8:30 AM – 5:00 PM (PST/PDT)
Toll Free: 1-877-338-0999
tech@championpowerequipment.com
24/7 Tech Support: 1-562-204-1188

*Except as otherwise stipulated in any of the following enclosed Emission Control System Warranties (when applicable) for the Emission Control System: U.S. Environment Protection Agency (EPA), California Air Resources Board (CARB) and/or Environment and Climate Change Canada (ECCC).

**Champion Power Equipment, Inc (CPE) and Environment and Climate Change Canada (ECCC)
Emission Control System Warranty**

Your Champion Power Equipment (CPE) engine complies with Environment and Climate Change Canada (ECCC) emission regulations.

YOUR WARRANTY RIGHTS AND OBLIGATIONS:

CPE is pleased to explain the Emission Control Systems Warranty on your 2017 small off-road engine. New engines must be designed, built and equipped, at the time of sale, to meet ECCC regulations for small non-road engines. CPE must warrant the emission control system on your small off-road engine for the period of time listed below, provided there has been no abuse, neglect, unapproved modification, or improper maintenance of your small off-road engine.

Your emission control system may include parts such as the carburetor, fuel-injection system, the ignition system, catalytic converter and fuel lines. Also included may be hoses, belts, connectors and other emission related assemblies. Where a warrantable condition exists, CPE will repair your small off-road engine at no cost to you including diagnosis, parts and labour.

MANUFACTURER'S EMISSION CONTROL SYSTEM WARRANTY COVERAGE:

This emission control system is warranted for two years, subject to provisions set forth below. If, during the warranty period, emission related part on your engine is defective in materials or workmanship, the part will be repaired or replaced by CPE.

OWNER WARRANTY RESPONSIBILITIES:

As the small off-road engine owner, you are responsible for the performance of the required maintenance listed in your Owner's Manual. CPE recommends that you retain all your receipts covering maintenance on your small off-road engine, but CPE cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

As the small off-road engine owner, you should however be aware that CPE may deny you warranty coverage if your small, off-road engine or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.

You are responsible for presenting your small off-road engine to an Authorized CPE service outlet, CPE dealer or CPE, Santa Fe Springs, CA., USA as soon as a problem exists. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days.

If you have any questions regarding your warranty rights and responsibilities, you should contact:

Champion Power Equipment, Inc.
Customer Service
12039 Smith Ave.
Santa Fe Springs, CA 90670
USA
Tel: 1-877-338-0999
tech@championpowerequipment.com

EMISSION CONTROL SYSTEM WARRANTY

The following are specific provisions relative to your Emission Control System Warranty Coverage.

Emission Control System Warranty (ECS Warranty):

1. APPLICABILITY: The ECS Warranty Period shall begin on the date the new engine or equipment is delivered to its original, end-use purchaser, and shall continue for 24 consecutive months thereafter.

2. GENERAL EMISSIONS WARRANTY COVERAGE

CPE warrants to the original, end-use purchaser of the new engine or equipment and to each subsequent purchaser that each of its small off-road engines is:

a. Designed, built and equipped so as to conform at the time of sale with applicable regulations under the Canadian Environmental Protection Act, 1999 (CEPA 1999).

b. Free from defects in materials and workmanship that cause the failure of a warranted part to be identical in all material respects to the part as described in the engine manufacturer's application for certification for a period of two years.

3. THE WARRANTY ON EMISSION-RELATED PARTS WILL BE INTERPRETED AS FOLLOWS:

a. Any warranted part that is not scheduled for replacement as required maintenance in the Owners Manual shall be warranted for the ECS Warranty Period. If any such part fails during the ECS Warranty Period, it shall be repaired or replaced by CPE according to Subsection "d" below. Any such part repaired or replaced under the ECS Warranty shall be warranted for any remainder of the ECS Warranty Period.

b. Any warranted, emissions-related part which is scheduled only for regular inspection as specified in the Owners Manual shall be warranted for the ECS Warranty Period. A statement in such written instructions to the effect of "repair or replace as necessary", shall not reduce the ECS Warranty Period. Any such part repaired or replaced under the ECS Warranty shall be warranted for the remainder of the ECS Warranty Period.

c. Any warranted, emissions-related part which is scheduled for replacement as required maintenance in the Owner's Manual shall be warranted for the period of time prior to the first scheduled replacement point for that part. If the part fails prior to the first scheduled replacement, the part shall be repaired or replaced by CPE according to Subsection "d" below. Any such emissions-related part repaired or replaced under the ECS Warranty, shall be warranted for the remainder of the ECS Warranty Period prior to the first scheduled replacement point for such emissions-related part.

d. Repair or replacement of any warranted, emissions-related part under this ECS Warranty shall be performed at no charge to the owner at a CPE Authorized Service Outlet.

e. The owner shall not be charged for diagnostic labour which leads to the determination that a part covered by the ECS Warranty is in fact defective, provided that such diagnostic work is performed at a CPE Authorized Service Outlet.

f. CPE shall be liable for damages to other original engine components or approved modifications proximately caused by a failure under warranty of an emission-related part covered by the ECS Warranty.

g. Throughout the ECS Warranty Period, CPE shall maintain a supply of warranted emission-related parts sufficient to meet the expected demand for such emission-related parts.

h. Any CPE Authorized and approved emission-related replacement part may be used in the performance of any ECS Warranty maintenance or repair and will be provided without charge to the owner. Such use shall not reduce CPE's warranty obligation.

i. Unapproved add-on or modified parts may not be used to modify or repair a CPE engine. Such use voids this ECS Warranty and shall be sufficient grounds for disallowing an ECS Warranty claim. CPE shall not be liable hereunder for failures of any warranted parts of a CPE engine caused by the use of such an unapproved add-on or modified part.

EMISSION-RELATED PARTS INCLUDE THE FOLLOWING: (using those portions of the list applicable to the engine)

Systems covered by this warranty	Parts description
Fuel Metering System	Fuel regulator, carburetor and internal parts
Air Induction System	Air cleaner, intake manifold
Ignition System	Spark plug and parts, magneto ignition system
Exhaust System	Exhaust manifold, catalytic converter
Miscellaneous Parts	Tubing, fittings, seals, gaskets, and clamps associated with these listed systems.
Evaporative Emissions	Fuel tank, fuel cap, fuel line, fuel line fittings, clamps, pressure relief valves, control valves, control solenoids, electronic controls, vacuum control diaphragms, control cables, control linkages, purge valves, vapour hoses, liquid/ vapour separator, carbon canister, canister mounting brackets, carburetor purge port connector

TO OBTAIN WARRANTY SERVICE:

You must take your CPE engine or the product on which it is installed, along with your warranty registration card or other proof of original purchase date, at your expense, to any Champion Power Equipment dealer who is authorized by Champion Power Equipment, Inc. to sell and service that CPE product during his normal business hours. Claims for repair or adjustment found to be caused solely by defects in material or workmanship will not be denied because the engine was not properly maintained and used.

If you have any questions regarding your warranty rights and responsibilities, or to obtain warranty service, please write or call Customer Service at Champion Power Equipment, Inc.

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